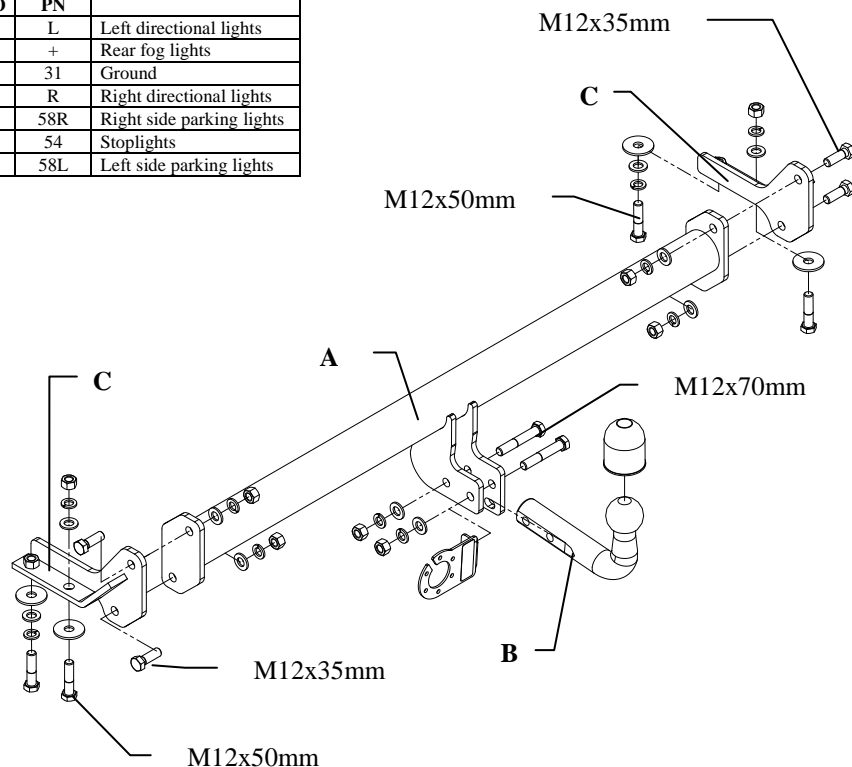


## FITTING INSTRUCTION

Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoplights
7	58L	Left side parking lights



This towing hitch is designed to assembly in following cars:  
**TOYOTA CARINA E, 4/5 doors, (T19)**, produced since 05.1992 till 01.1998,  
 catalogue no. **003** and is prepared to tow trailers max total weight **1400 kg** and  
 max vertical load **75 kg**.

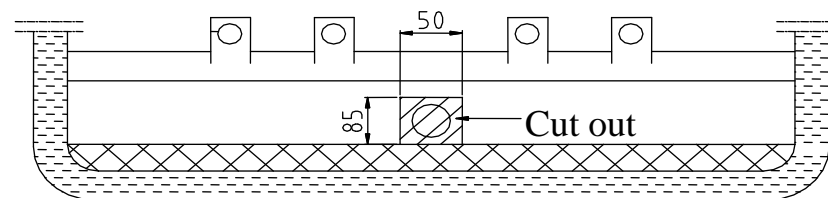
### *From manufacturer*

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towing hitch depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

*The towing hitch should be install in points described by a car producer.*

## The instruction of the assembly

1. For the purpose of installings of the towbar one ought to disassemble the bumper and unscrew the factory-made towing eye (towing eye will not be assembled again).
2. Into chassis members (on the left and right side) put side brackets (pos. C) and then from the bottom of the car (through existing holes) fix using bolts M12x50mm (use washers from the towbar accessories).
3. To so installed brackets fix the main bar of the towbar (pos. A) using bolts M12x35mm – use washers from the towbar accessories.
4. Cut out the fragment (85x50mm) in the foot of the bumper (as shown on the drawing) and then install the bumper.



5. To so prepared towbar fix tow-ball (pos. B) with socket plate using bolts M12x70mm.
6. Tighten all bolts according to the torque shown in the table.
7. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
8. Complete paint layer damaged during installation.

### Torque settings for nuts and bolts (8,8):

<b>M6</b> - 11 Nm	<b>M 8</b> - 25 Nm	<b>M 10</b> - 50 Nm
<b>M 12</b> - 87 Nm	<b>M 14</b> - 138 Nm	<b>M16</b> - 210 Nm

### NOTE

After installation of a towing hitch you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towing hitch must be always kept clear and conserve with a grease.



**PPUH AUTO-HAK S.J.**

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[www.autohak.com.pl](http://www.autohak.com.pl)

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## Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **O03**

Designed for:

Manufacturer: **TOYOTA**

Model: **CARINA E**

Type: **4/5 doors (T19)**

produced since 05.1992 till 01.1998

Technical data:

**D-value: 7,63 kN**

maximum trailer weight: **1400 kg**

maximum vertical cup load: **75 kg**

**Approval number according to Directive 94/20/EC: e20\*94/20\*0048\*00**

### *Foreword*

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving whereat values for the towing hitch cannot be exceeded.

*D-value formula:*

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9,81}{1000} = D \text{ [kN]}$$